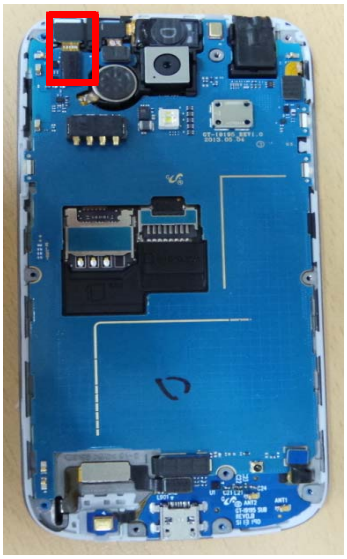
7. Level 2 Repair

7-1. Disassembly and Assembly Instructions

7-1-1. Disassembly

1 	2
1) Unscrew the 10 points of the REAR.	**1) Disassmble the rear in the direction as picture.**
3 	4 
1) Dismantling the rear.	**1) Detach the Front CAM connector from the board.**

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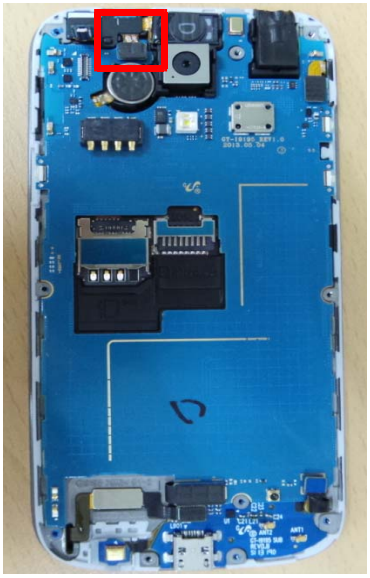
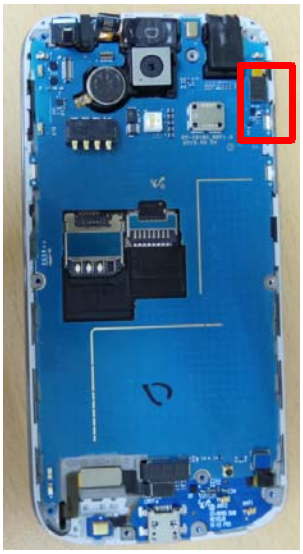
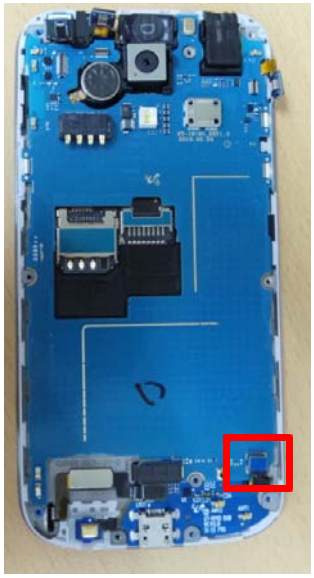
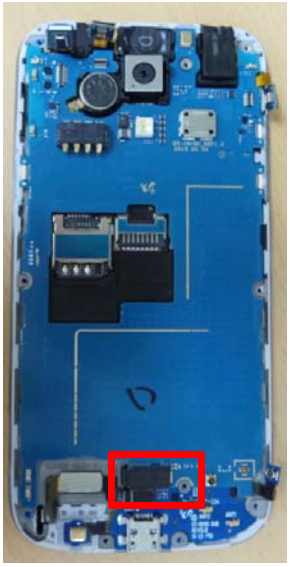
5 	6 
1) Detach the IR LED, RCV module Connector from the board.	1) Detach the Ear jack connector from the board.
7 	8 
1) Detach the SUB PBA RF Connector from the board	1) Detach the SUB PBA connector from the board

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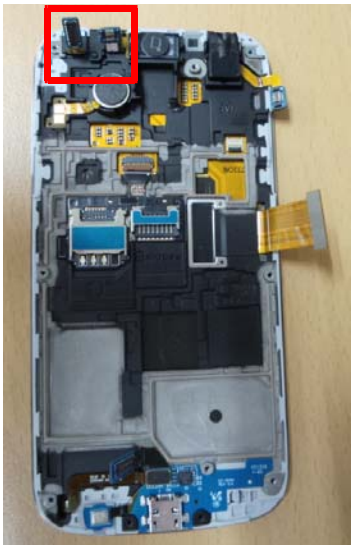
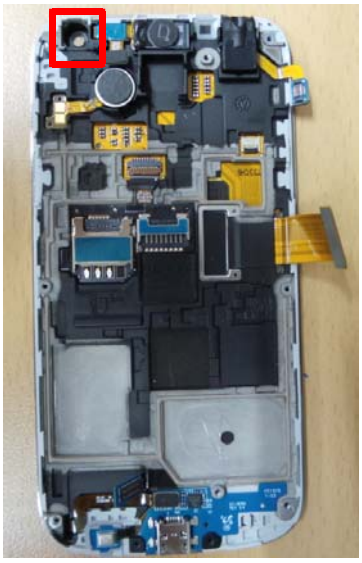
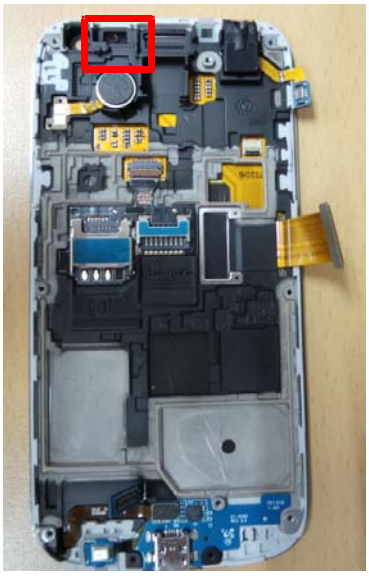
9	10 
1) Detach the OCTA connector from the board.	1) Detach SUS from the Front Ass'y.
11 	12 
1) Detach the Front CAM Module from the Bracket.	1) Detach IR LED, RCV module from the Front Ass'y

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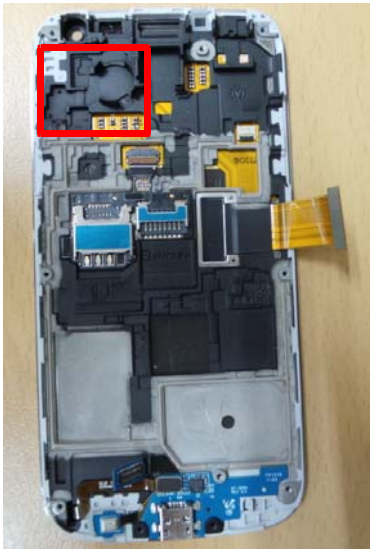
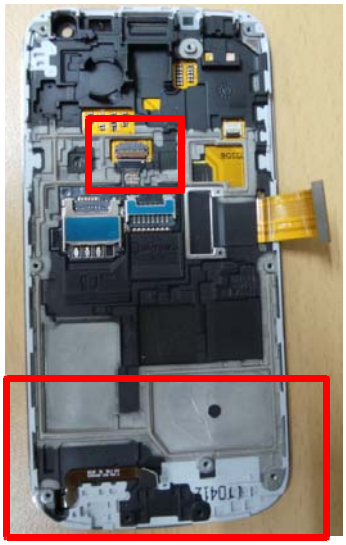
13 	14 
1) Detach the Ear jack from the Bracket.	1) Detach Motor from the Bracket.
15 	17 
1) Detach the Touch key connector from the Sub PBA.	1) Detach the SUB PBA from the Bracket 2) Detach the SIM&SD Card Connector from the Bracket

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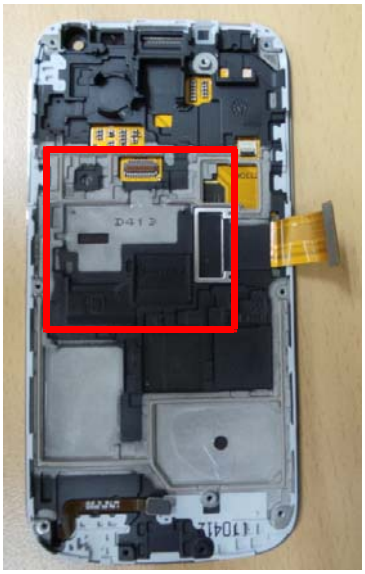

1) Detach the SIM&SD Card module from the Bracket

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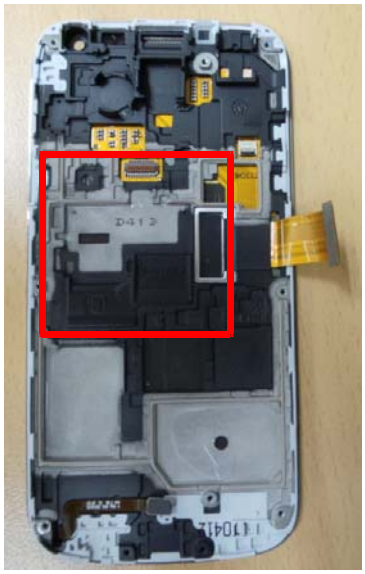
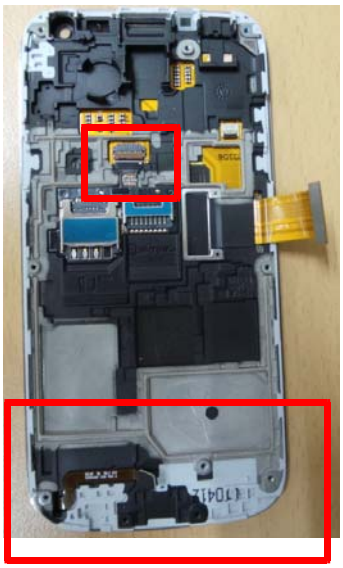
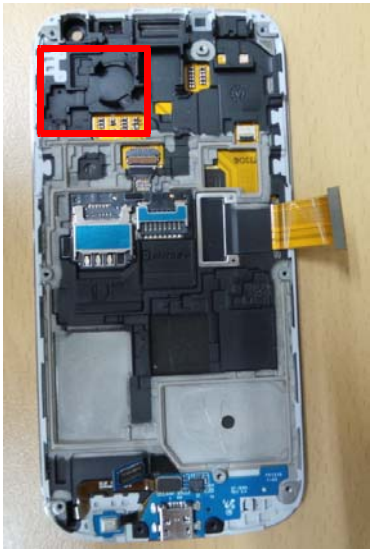
7-1-2. Assembly

1 	15 
1) Attach the SIM&SD Card module to the Bracket	1) Attach the SUB PBA to the Bracket 2) Attach the SIM&SD Card Connector to the Bracket
3 	4 
1) Attach the Touch key connector to the Sub PBA.	1) Attach Motor to the Bracket.

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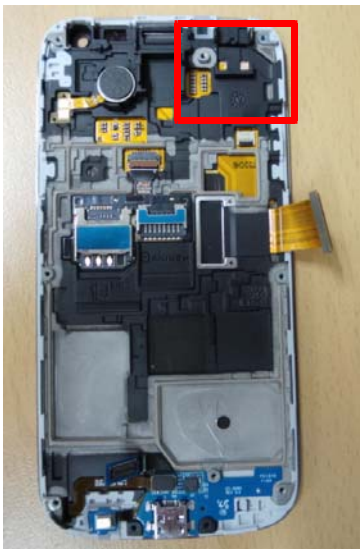
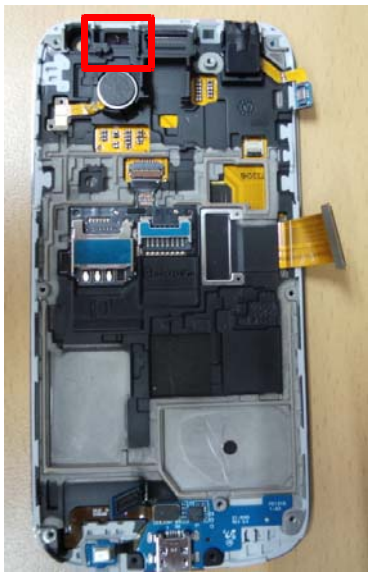
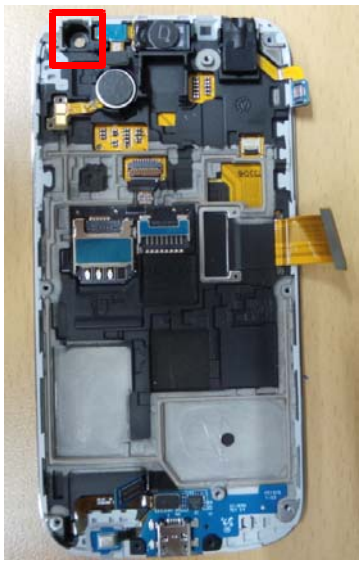
5 	6 
1) Attach the Ear jack to the Bracket.	1) Attach IR LED, RCV module to the Front Ass'y
7 	8
1) Attach the Front CAM Module to the Bracket.	1) Attach SUS to the Front Ass'y.

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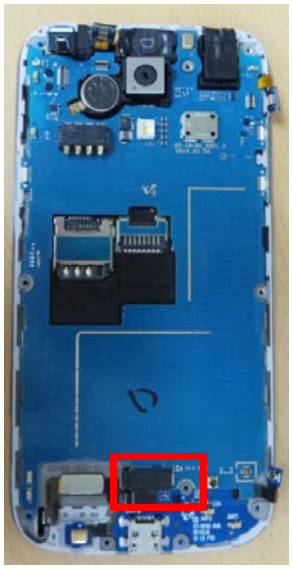
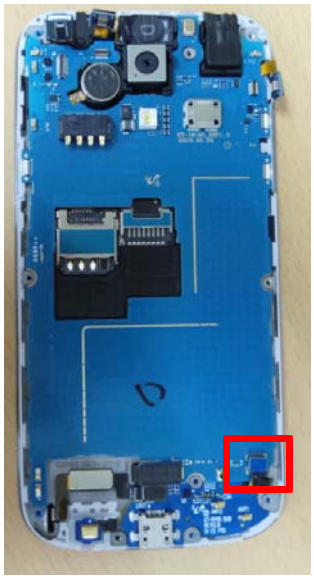
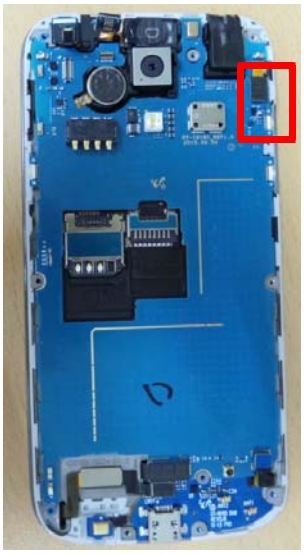
9 	10 
1) Attach the OCTA connector to the board..	1) Attach the SUB PBA connector to the board
11 	12 
1) Attach the SUB PBA RF connector to the board	1) Attach the Ear jack connector to the board.

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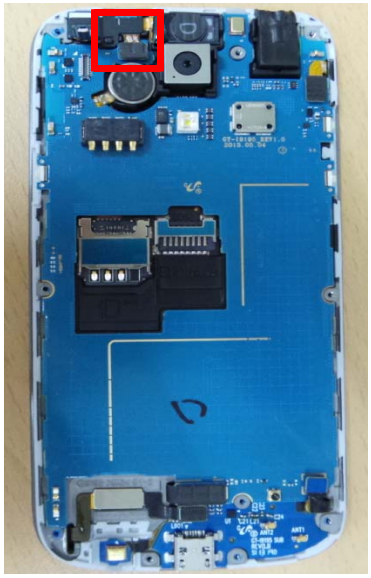
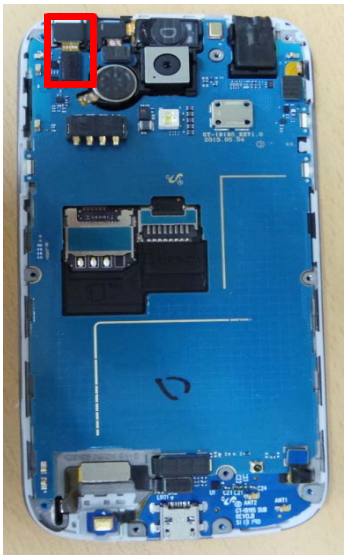
13 	14 
1) Attach the IR LED, RCV module Connector to the board.	1) Attach the Front CAM connector to the board.
15 	16
1) Assemble the Rear.	1) Assembled from the rear when assembling the left-hand side

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17

1) Screw 10 points to the board.

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